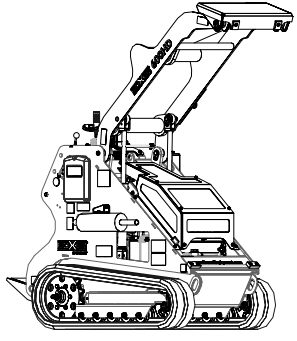
BOXER®

BIG POWER IN ALL PLACES



Boxer 600HD Parts Manual

SN 5145 and Higher

Part No. 76345-821

Manufactured by:

MORBARK®

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PARTS MANUAL REVISION LOG

Rev:	Date Affected:	Pages Changed:	Description of Changes:
-	September 5, 2017	All	Initial Release

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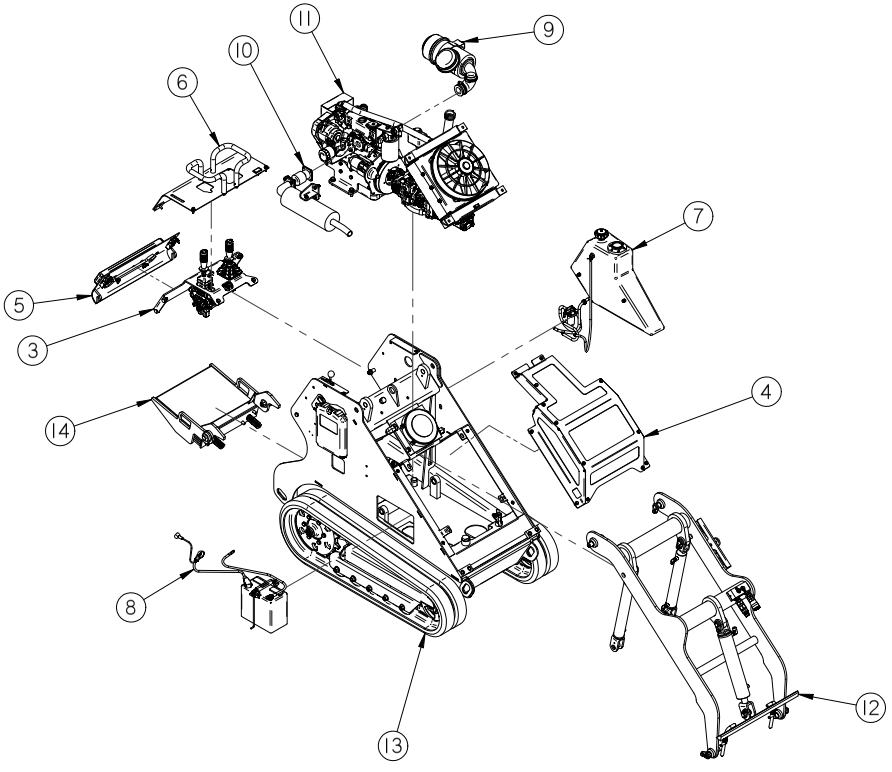
Routine Maintenance Replacement Parts

The following parts should be considered as normal stock part items in your location. Keeping a supply of these will enable you to keep the Boxer in full service.

Part Name	Part Number
Maintenance Kit	29834-701
Idler Wheel Repair Kit	29834-703
Mid - Wheel Repair Kit	29834-704
Engine	29211-004
Air Filter Elements	
Outer	29135-771
Inner	29135-772
Fuel Filter	29295-003
Hydraulic Filter	26838-114
Engine Oil Filter	29295-045
Hydraulic Filter Head	26838-113
Hydraulic Oil	Chevron Rykon Premium ISO 46 or equal
Seal Kit for Tilt Cylinder	26820-045
Seal Kit for Lilt Cylinder	26820-043
Seal Kit for Wheel Motor	26735-087
Replacement Ignition Key	29211-929
Replacement Dash Panel Key	29341-436

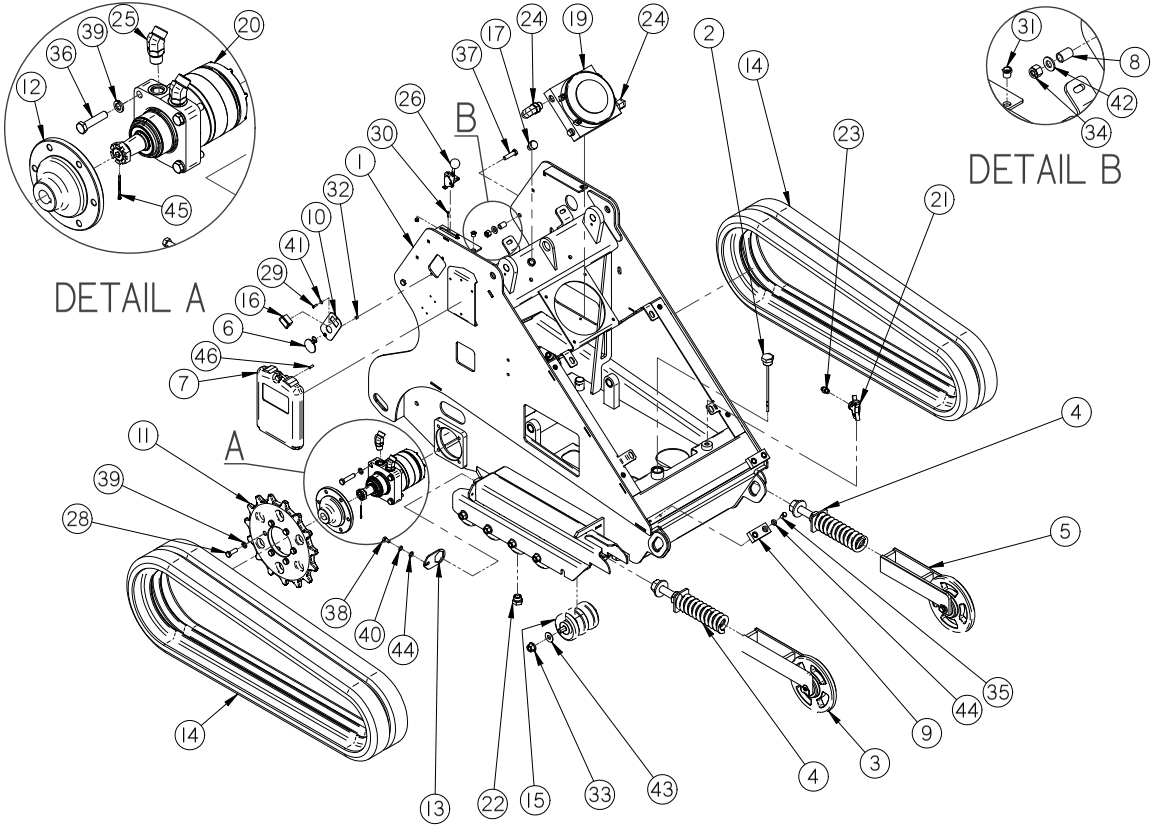
Top Level Assembly



Top Level Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40093-803	C	Boxer 600HD
1*	1	47017-803	-	Electrical Harness, Controls
2*	1	47016-803	-	Electrical Harness, Main
3	1	40116-803	B	Hydraulic Control Assembly
4	1	40112-803	-	Engine Shroud
5	1	40110-803	-	Dash Panel, Lower
6	1	40108-803	A	Joystick Guard
7	1	40107-803	B	Fuel System
8	1	40106-803	-	Battery Kit
9	1	40105-803	A	Air Cleaner
10	1	40103-803	A	Exhaust Assembly
11	1	40101-803	A	Engine Package
12	1	40099-803	C	Boom Assembly
13	1	40094-803	A	Boxer Frame
14	1	40013-803	-	Operator Platform
15*	1	39513-652	-	Decal Kit, Boxer 600HD
16*	2	18511-083	-	Hose Guard

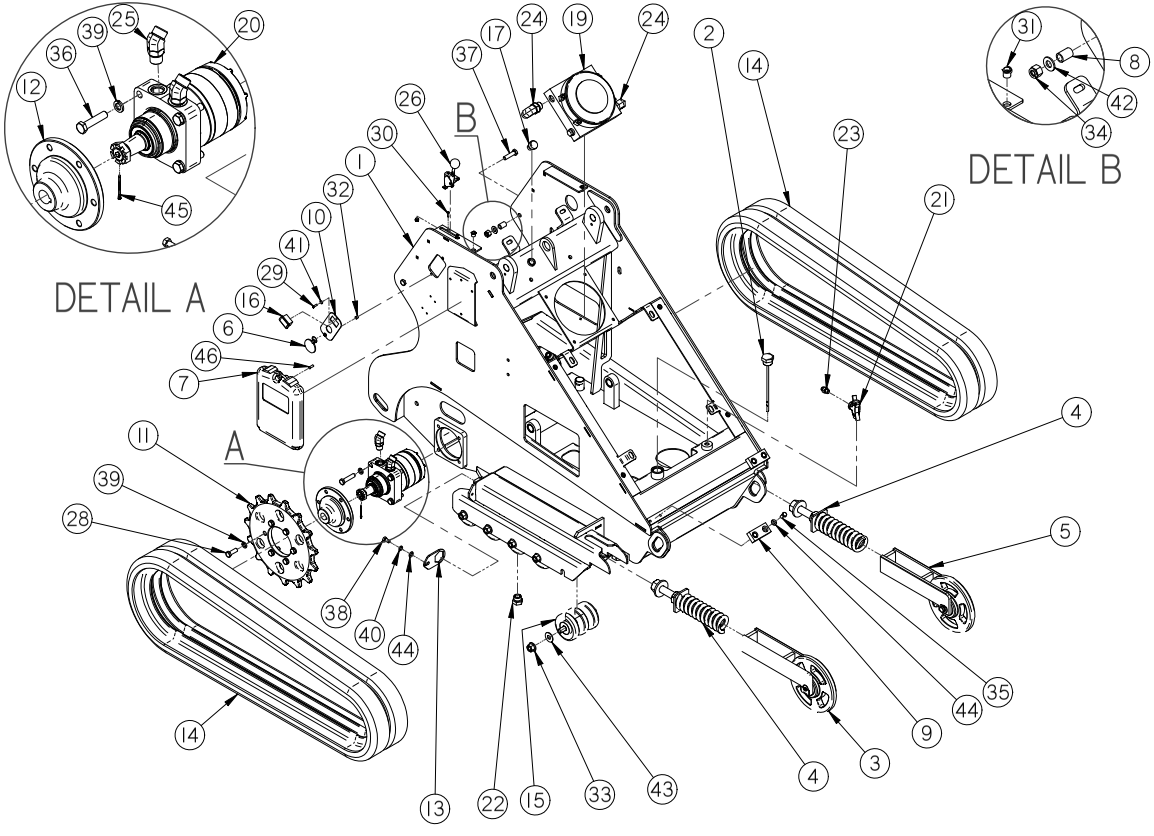
Frame Assembly



Frame Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40094-803	A	Boxer Frame
1	1	40095-803	A	Frame Weldment
2	1	40088-803	B	Hydraulic Dipstick
3	1	40040-803	D	Idler Assembly, Left
4	2	40019-805	C	Track Tensioning Assembly
5	1	40009-803	D	Track Idler, Right
6	1	39595-115	-	Key Ring
7	1	39234-210	-	Document Holder
8	2	33107-703	-	Control Panel Spacer
9	2	30235-805	-	Bumper
10	1	30110-803	-	Key Plate
11	2	30109-803	A	Drive Sprocket, 72mm, 15 Teeth
12	2	30106-803	A	Drive Hub
13	2	30010-803	-	Tension Lock Plate
14	2	29510-602	-	Rubber Track
15	10	29510-520	-	Mid-track Wheel Assembly
16	1	29316-962	-	Digital Hour Meter, 12 V
17	1	26849-275	-	Breather Cap
18*	1	26849-172	-	Ceramic Ring, Magnet
19	1	26844-131	-	Oil Cooler
20	2	26735-119	-	Hydraulic Motor, 22.2 cubic inch
21	1	26512-616	-	Hydraulic Fitting, Tee, #9 MSAE x #9 FSAE x #9 FSAE
22	1	26511-087	-	Drain Plug
23	1	26510-208	-	Hydraulic Fitting, #4 MORS x #6 MSAE
24	2	26510-124	-	Hydraulic Fitting, 90 degree, #10 MSAE x #12MSAE
25	4	26510-052	-	Hydraulic Fitting,45 degree, #10 ORS x #10 MSAE
26	1	24731-003	-	Throttle
27*	2	22522-006	-	Nylock Nut - 10-32 UNF
28	12	22425-255	-	Zinc Plated Hex Bolt - 1/2-20 UNF x 1 1/2”
29	2	22341-407	-	Fillister Head Screw - #10-32 x 5/8”
30	2	22254-205	-	Flat Head Bolt - 10-32 UNF x 5/8”
31	6	21737-410	-	Nut Insert - 5/16-18 UNC

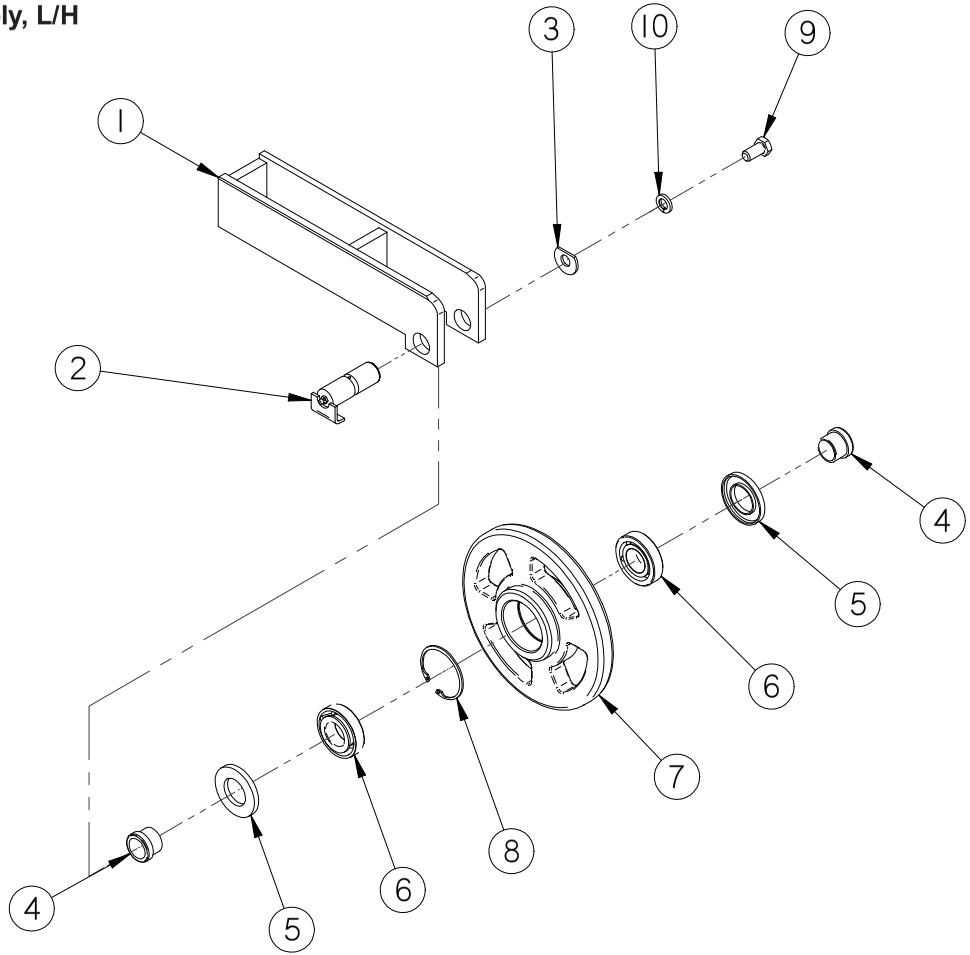
Frame Assembly, Con't



Frame Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
32	2	21737-404	-	Nut Insert - 10-32 UNF
33	20	21733-410	-	Stover Nut, 5/8-11 UNC
34	2	21733-305	-	Nylock Nut - 1/2-13 UNC
35	4	21624-104	-	Hex Bolt - 3/8-16 UNC x 7/8”
36	8	21619-258	-	Hex Bolt - 1/2-13 UNC x 2 1/4”
37	2	21619-257	-	Hex Bolt - 1/2-13 UNC x 1 3/4”
38	2	21619-103	-	Hex Bolt - 3/8-16 UNC x 3/4”
39	20	21171-143	-	Spring Lock Washer, ANSI B18.21.1 - 1/2” ID
40	2	21171-140	-	Spring Lock Washer, ANSI B18.21.1 - 3/8” ID
41	2	21171-135	-	Spring Lock Washer, ANSI B18.21.1 - #10 ID
42	2	21161-157	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 1/2” ID
43	20	21161-126	-	Zinc Plated Washer, ANSI B18.21.1 Type A Nar - 9/16” ID
44	6	21161-011	-	Washer, ANSI B18.21.1 Type A Nar - 3/8” ID
45	2	21126-022	-	Cotter Pin, 1/8 x 1 1/2
46	4	21118-110	-	Aluminum Rivet, 1/4” x 3/4”

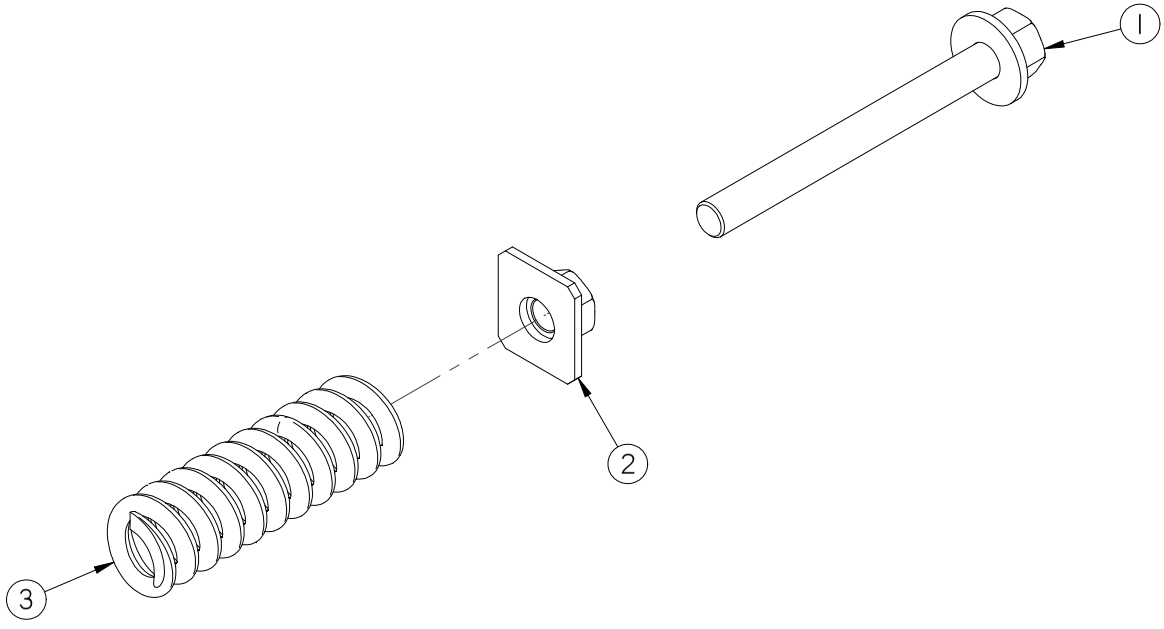
Front Idler Assembly, L/H



Front Idler Assembly, L/H

ITEM	QTY	PART NO	REV	DESCRIPTION
		40040-803	D	Idler Assembly, Left
1	1	40055-801	A	Track Fork Weldment
2	1	40018-803	A	Idler Wheel Shaft
3	1	32217-901	A	Clip Washer, ANSI B18.21.1, 1/2” ID
4	2	30017-803	E	Idler Bushing
5	2	29510-431	-	Seal, 62 x 35 x 6 mm
6	2	29510-427	-	Idler Bearing
7	1	29510-404	C	Idler Wheel
8	1	24125-008	-	Snap Ring, 62 mm
9	1	21612-611	-	Hex Bolt - 1/2-13 UNC x 1”
10	1	21171-143	-	Spring Lock Washer, ANSI B18.21.1 - 1/2” ID

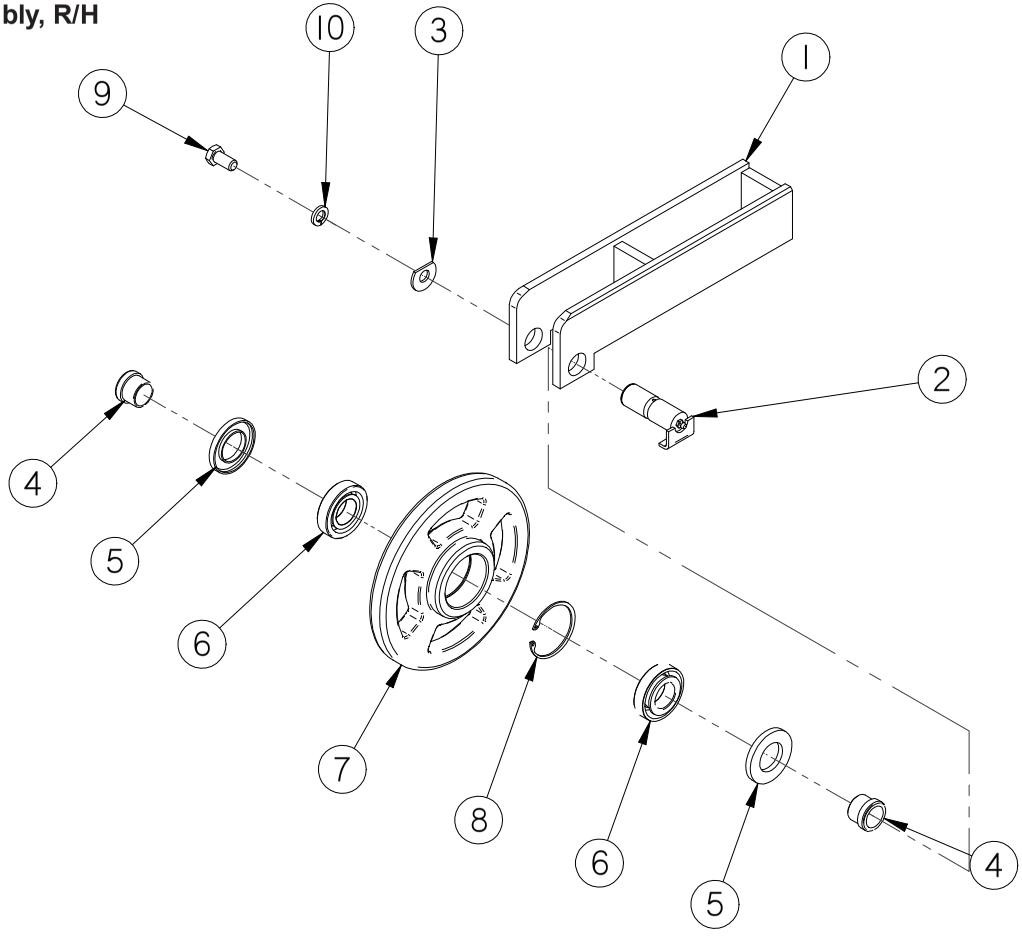
Tensioning Bolt Assembly



Tensioning Bolt Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40019-805	C	Track Tensioning Assembly
1	1	40056-805	A	Track Adjusting Bolt
2	1	40007-803	A	Spring Tension Nut
3	1	29510-438	-	Track Tension Spring

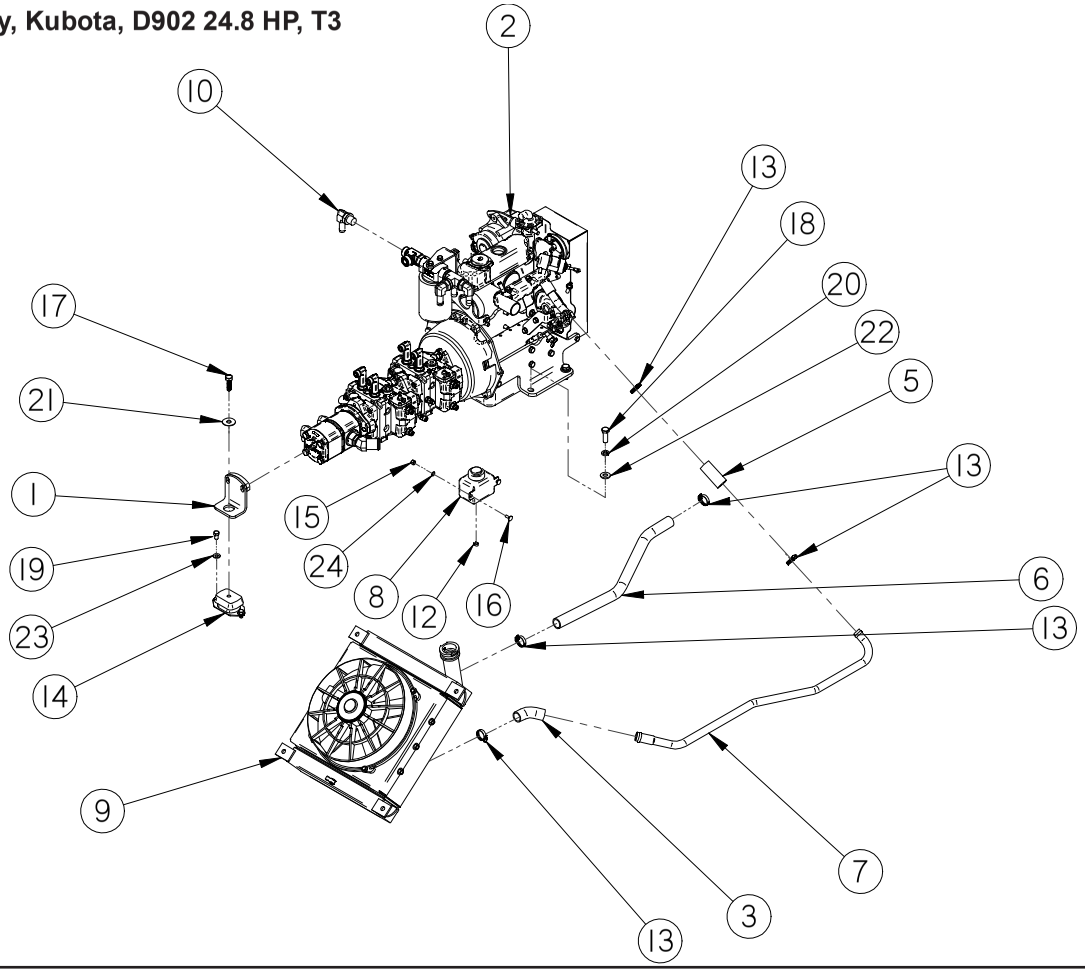
Front Idler Assembly, R/H



Front Idler Assembly, R/H

ITEM	QTY	PART NO	REV	DESCRIPTION
		40009-803	D	Track Idler Assembly, Right
1	1	40055-801	A	Track Fork Weldment
2	1	40018-803	A	Idler Wheel Shaft
3	1	32217-901	A	Clip Washer, ANSI B18.21.1, 1/2” ID
4	2	30017-803	E	Idler Bushing
5	2	29510-431	-	Seal, 62 x 35 x 6 mm
6	2	29510-427	-	Idler Bearing
7	1	29510-404	C	Idler Wheel
8	1	24125-008	-	Snap Ring, 62 mm
9	1	21612-611	-	Hex Bolt - 1/2-13 UNC x 1”
10	1	21171-143	-	Spring Lock Washer, ANSI B18.21.1 - 1/2” ID

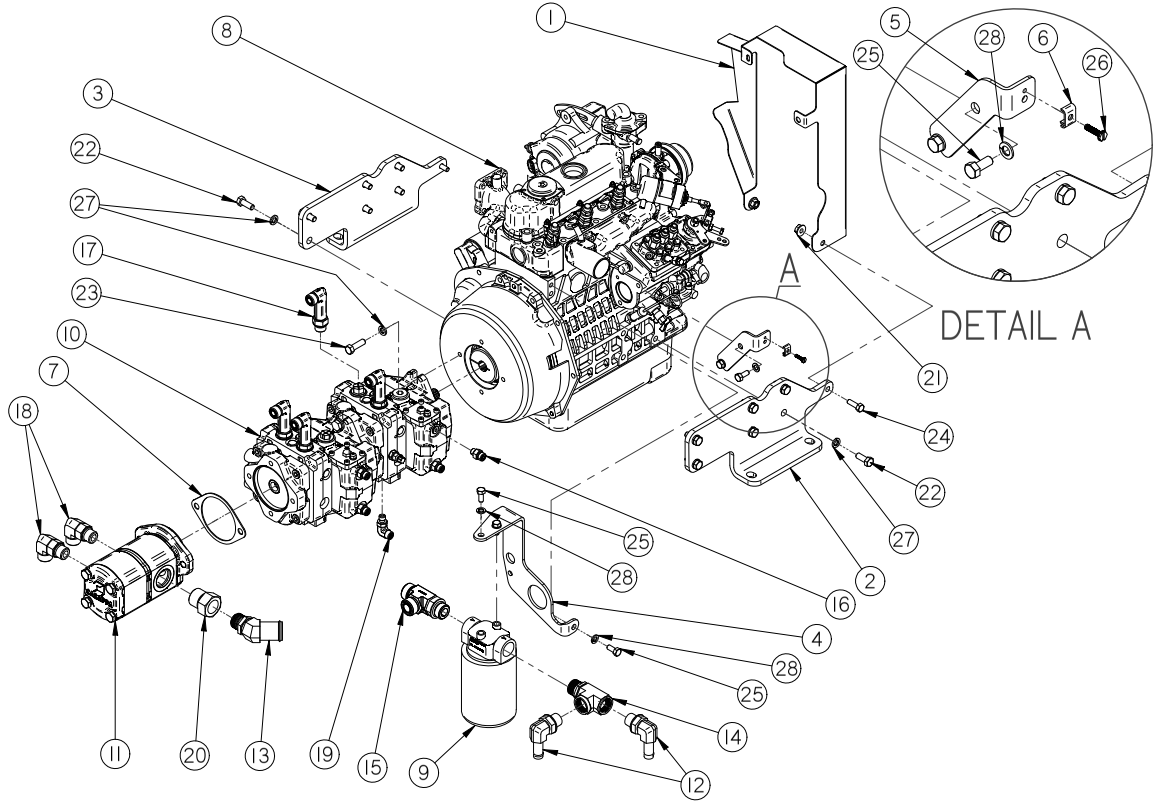
Engine Assembly, Kubota, D902 24.8 HP, T3



Engine Assembly, Kubota, D902 24.8 HP, T3

ITEM	QTY	PART NO	REV	DESCRIPTION
		40101-803	A	Engine Package
1	1	40119-803	-	Pump Mount
2	1	40102-803	B	Engine Assembly, Kubota D902 24.8 hp
3	1	32551-901	-	Radiator Tube, 45 Degree
4*	1	32301-901	-	Vacuum Tube
5	1	32240-901	-	Hose, 7/8"" OD x 3"
6	1	30198-803	-	Heater Tube
7	1	30197-803	A	Coolant Tube
8	1	29326-928	-	Overflow Tank
9	1	29326-901	-	Radiator
10	2	26531-146	-	Hydraulic Fitting, 90 Degree, #12 MSAE x 5/8" Hose Barb
11*	2	26516-411	-	Hose Clamp, 1 1/2"
12	2	26516-235	-	Hose Clamp, 3/8"
13	5	26516-003	-	Hose Clamp, 1"
14	1	24721-515	-	Rubber Engine Isolator
15	2	21733-456	-	Zinc Plated Nylock Nut - 1/2-13 UNC
16	2	21661-012	-	Bolt, Carriage - 1/4-20 x 3/4
17	1	21625-745	-	Zinc Plated Hex Bolt, ISO 4017:2014 - M12 x 1.75 x 40mm, GR-8.8
18	4	21624-255	-	Hex Bolt - 1/2-13 UNC x 1 1/2"
19	2	21619-102	-	Hex Bolt, ANSI B18.2.1 - 3/8-16 UNC x 5/8", GR-8
20	4	21171-143	-	Spring Lock Washer, ANSI B18.21.1 - 1/2" ID
21	1	21161-496	-	Washer, ANSI B18.21.1 Fender - 1/2 ID
22	4	21161-358	-	Black Oxide Washer, ANSI B18.21.1 Type A Narrow - 1/2" ID
23	2	21161-155	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 3/8" ID
24	2	21161-007	-	Washer, ANSI B18.21.1 Type A Nar - 1/4" ID
25*	1	18763-014	-	Wire Loom, 1 1/2"

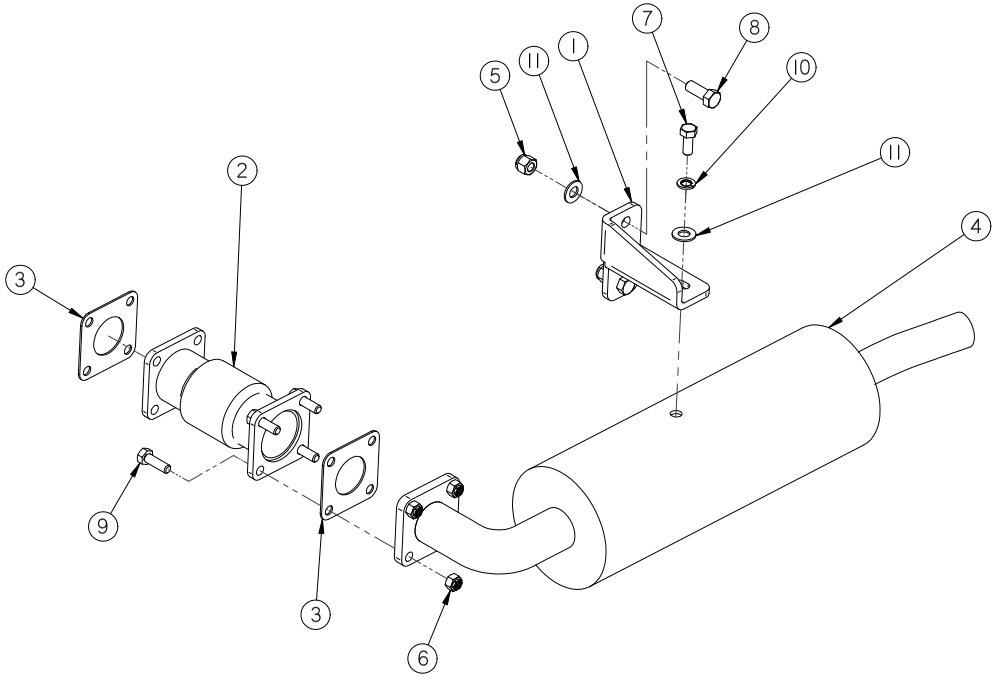
Engine and Pump Assembly



Engine and Pump Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40102-803	B	Engine Assembly, Kubota D902 24.8 hp
1	1	40065-803	-	Belt Guard
2	1	30200-803	A	Engine Mount, Left
3	1	30199-803	A	Engine Mount, Right
4	1	30141-803	-	Oil Filter Bracket
5	1	30140-803	-	Throttle
6	1	29295-025	-	Throttle Clamp
7	1	29215-264	-	Face Gasket, SAE ”A”
8	1	29211-005	-	Kubota DH902-14409 Tier 3, 24.8 hp
9	1	26838-083	-	Hydraulic Filter Assembly
10	1	26752-603	-	Hydraulic Pump, Poclain PM10 Double
11	1	26711-082	-	Hydraulic Pump, Cassapa PLP20.11/20.7
12	2	26531-146	-	Hydraulic Fitting, 90 Degree, #12 MSAE x 5/8” Hose Barb
13	1	26517-667	-	Hydraulic Fitting, 45 Degree, #12 MSAE x 1 1/4” Hose Barb
14	1	26512-620	-	Hydraulic Fitting, Tee, #12 MSAE x #12 FSAE x #12 FSAE
15	1	26510-344	-	Hydraulic Fitting, Tee, #10 MORS x #12 MSAE x #10 MORS
16	4	26510-205	-	Hydraulic Fitting, #4 O-Ring Seal x #4 SAE Male
17	4	26510-132	-	Hydraulic Fitting, 90 Degree Long, #8 MORB x #8 MOFS
18	2	26510-108	-	Hydraulic Fitting, 90 Degree, #10 MSAE x #10 MSAE
19	1	26510-105	-	Hydraulic Fitting, O-Ring Seal, 90 Degree 04 x 04, SAE, Male
20	1	25845-709	-	Hydraulic Fitting, #16 MSAE x #12 FSAE
21	2	21733-407	-	Stover Nut - 3/8-16 UNC
22	12	21625-731	-	Zinc Plated Hex Bolt - M10 x 1.5 x 16mm
23	2	21625-106	-	Hex Bolt - 3/8-16 UNC x 1 1/4”
24	2	21619-055	-	Hex Bolt - 5/16-18 UNC x 1”
25	5	21619-053	-	Hex Bolt - 5/16-18 UNC x 3/4”
26	1	21266-012	-	Zinc Plated Self Drilling Hex Screw - #10-32 UNF x 3/4”
27	14	21171-140	-	Spring Lock Washer, ANSI B18.21.1 - 3/8” ID
28	5	21171-139	-	Lock Washer, ANSI B18.21.1 - 5/16” ID

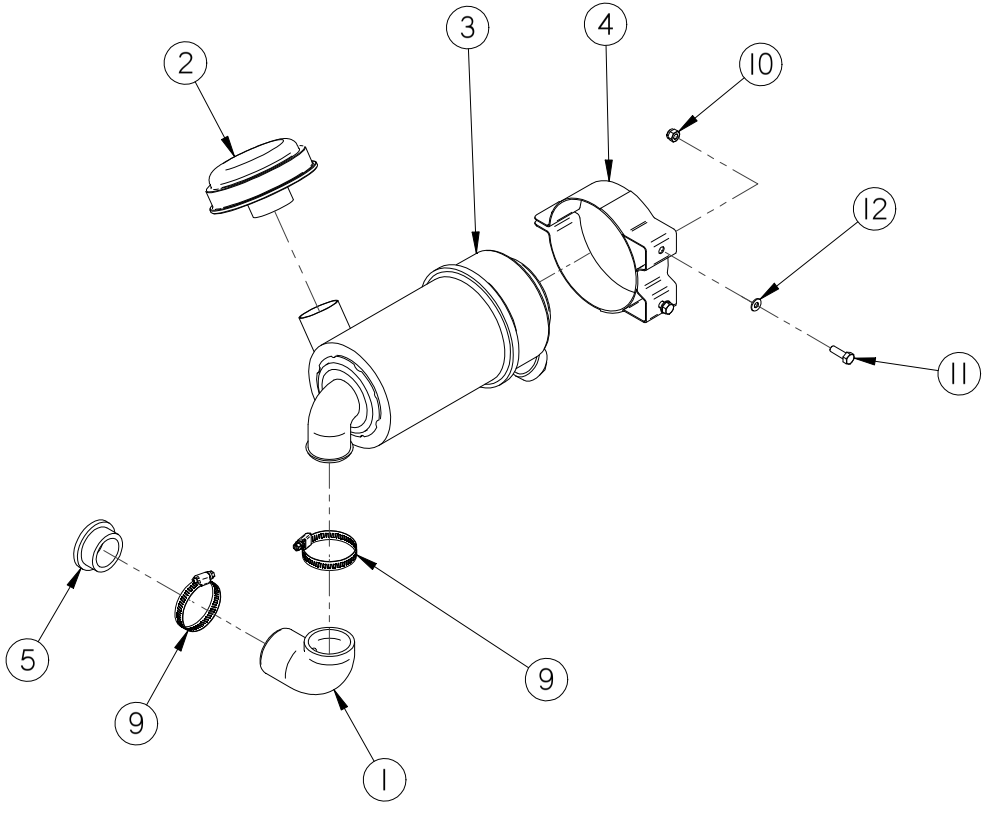
Exhaust Assembly



Exhaust Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40103-803	A	Exhaust Assembly
1	1	40104-803	-	Muffler Mount
2	1	29295-124	-	Flex Joint
3	2	29211-679	-	Gasket
4	1	29211-044	-	Kubota D902 Muffler
5	2	21733-303	-	Nylock Nut - 3/8-16 UNC
6	4	21733-005	-	Zinc Plated Nylock Nut - 5/16-18 UNC
7	1	21625-716	-	Zinc Plated Hex Bolt - M8 x 1.25 x 20 mm
8	2	21619-105	-	Hex Bolt, ANSI B18.2.1 - 3/8-16 UNC x 1”, GR-5
9	4	21619-055	-	Hex Bolt - 5/16-18 UNC x 1”
10	1	21171-139	-	Lock Washer, ANSI B18.21.1 - 5/16” ID
11	3	21161-011	-	Washer, ANSI B18.21.1 Type A Nar - 3/8” ID

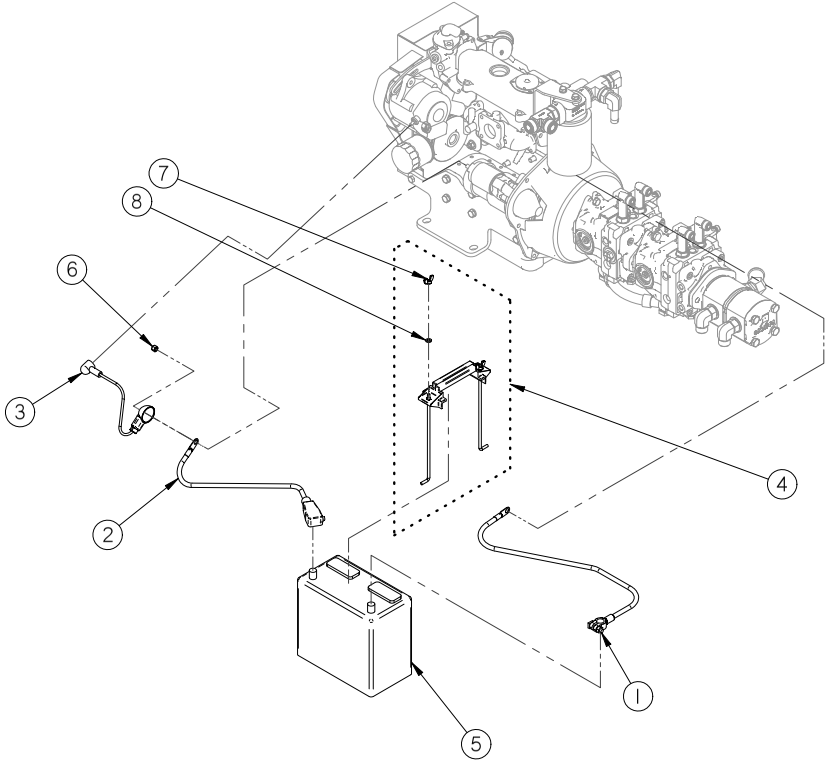
Intake Assembly



Intake Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40105-803	A	Air Cleaner
1	1	32578-901	-	Rubber Elbow, 90 Degree, 2”
2	1	29321-406	-	Air Cleaner Cap
3	1	29295-136	-	Air Cleaner Assembly (Includes: 29295-002, 29135-772, 29135-771)
4	1	29295-111	-	Air Cleaner Mount
5	1	29295-079	-	Reducer Fitting, 2” x 1 1/2” OD
6*	1	29295-002	-	Air Filter Canister
7*	1	29135-772	-	Kohler Air Filter Element 2508304
8*	1	29135-771	-	Kohler Air Filter Element 2508301
9	2	26516-023	-	Hose Clamp, 2 1/2”
10	2	21733-457	-	Zinc Plated Nylock Nut - 5/16-18 UNC
11	2	21619-055	-	Hex Bolt - 5/16-18 UNC x 1”
12	2	21161-509	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 1/4” ID

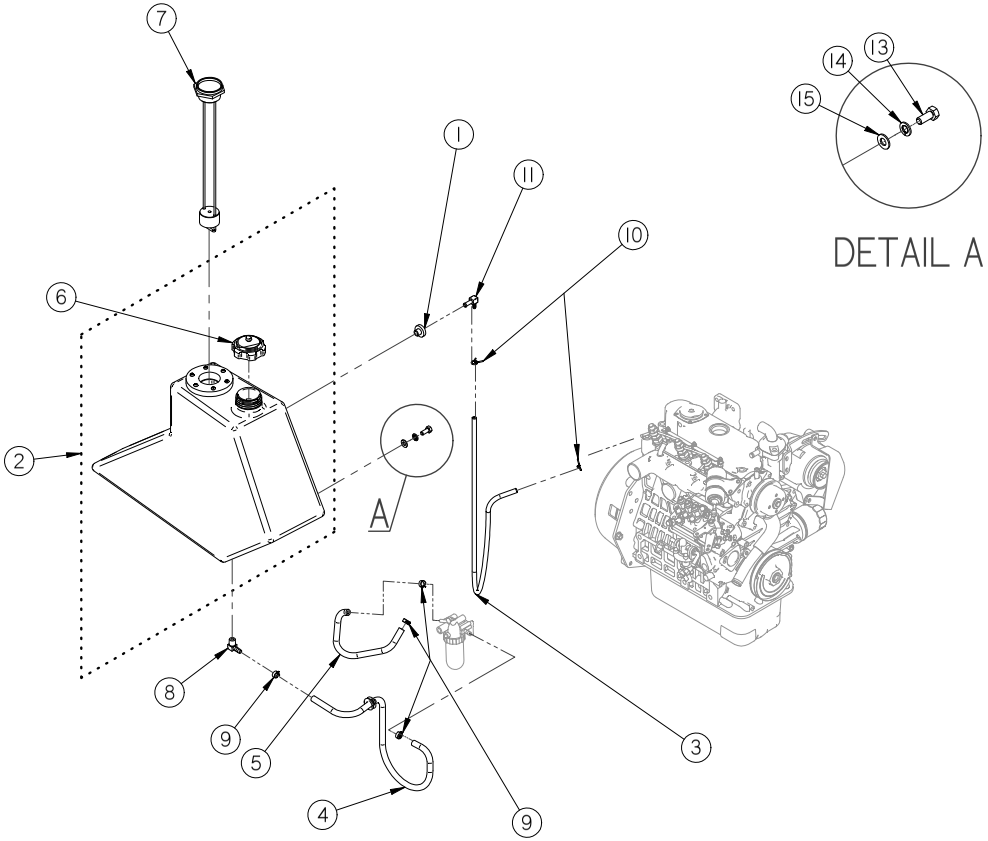
Battery Assembly



Battery Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40106-803	-	Battery Kit
1	1	47007-803	-	Negative Battery Cable, 20”, Black
2	1	47006-803	-	Positive Battery Cable, 20”, Red
3	1	47004-803	-	Brute K27 Power Cable, Red
4	1	29315-302	-	Adjustable Battery Hold Down
5	1	29315-265	-	12V Battery
6	1	21733-456	-	Zinc Plated Nylock Nut - 1/2-13 UNC
7	2	21713-115	-	Wing Nut, 1/4-20 UNC
8	2	21161-007	-	Washer, ANSI B18.21.1 Type A Nar - 1/4” ID

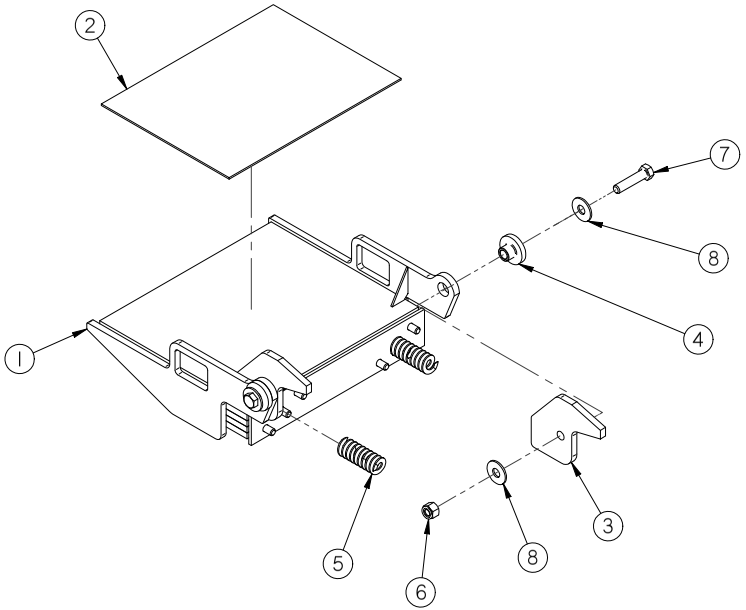
Fuel System Assembly



Fuel System Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40107-803	B	Fuel System
1	1	39236-441	-	Rubber Tank Insert Bushing
2	1	32531-901	-	Fuel Tank
3	1	30204-803	A	Fuel Hose, 18 3/4”
4	1	30203-803	-	Fuel Hose, 26”
5	1	30202-803	A	Fuel Hose, 17”
6	1	26849-173	-	Fuel Cap
7	1	26849-043	-	Guage, Oil/Fuel, 14”
8	1	26531-132	-	Fitting, 90 Degree, 1/4” Hose Barb x 1/4” NPT
9	4	26516-231	-	Hose Clamp, 3/16”
10	2	26516-230	-	Hose Clamp, 3/16”
11	1	25978-179	-	Tank Fitting, Hose Barb
12*	1	24721-389	-	Rubber Grommet
13	7	21619-053	-	Hex Bolt - 5/16-18 UNC x 3/4”
14	2	21171-139	-	Lock Washer, ANSI B18.21.1 - 5/16” ID
15	2	21161-008	-	Washer, ANSI B18.21.1 Type A Nar - 5/16” ID

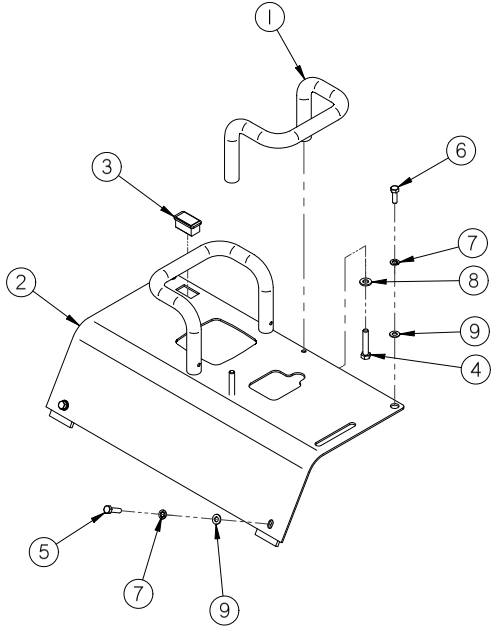
Operator Platform Assembly



Operator Platform Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40013-803	-	Operator Platform
1	1	40022-803	C	Platform Weldment
2	1	32234-901	B	Rubber Mat
3	2	30050-803	A	Platform Stop
4	2	30033-803	A	Bushing
5	2	24741-188	-	Compression Spring, 1 1/2” Dia x 3 1/2”
6	2	21733-461	-	Zinc Plate Nylock Nut - 5/8-11 UNC
7	2	21619-358	-	Zinc Plated Hex Bolt - 5/8-11 UNC x 2 3/4”
8	4	21161-516	-	Zinc Plated Flat Washer, ANSI B18.21.1 Type A Wide, 5/8” ID

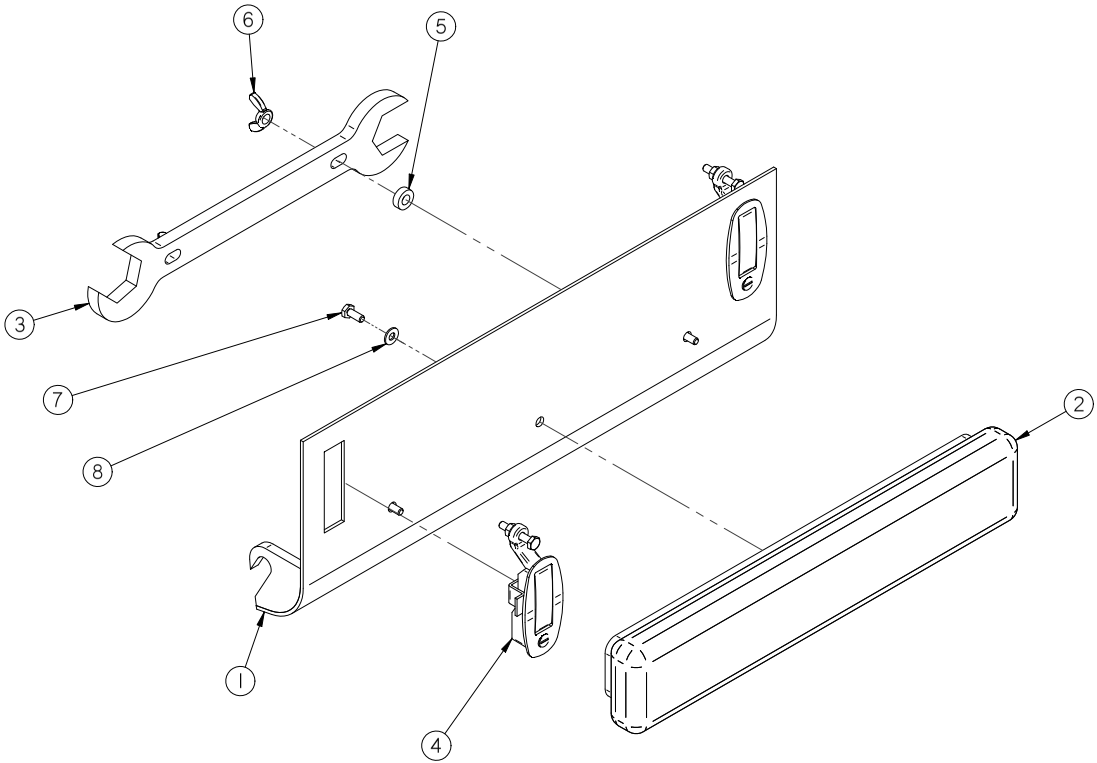
Upper Dash Panel Assembly



Upper Dash Panel Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40108-803	A	Joystick Guard
1	2	40143-805	-	Joystick Guard
2	1	40109-803	B	Dash Panel, Upper
3	1	29295-081	-	Indicator Light
4	4	21625-109	-	Zinc Plated Hex Bolt - 3/8-16 UNC x 2”
5	2	21619-056	-	Zinc Plated Hex Bolt - 5/16-18 UNC x 1 1/4”
6	2	21619-055	-	Hex Bolt - 5/16-18 UNC x 1”
7	4	21171-139	-	Lock Washer, ANSI B18.21.1 - 5/16” ID
8	4	21161-155	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 3/8” ID
9	4	21161-008	-	Washer, ANSI B18.21.1 Type A Nar - 5/16” ID

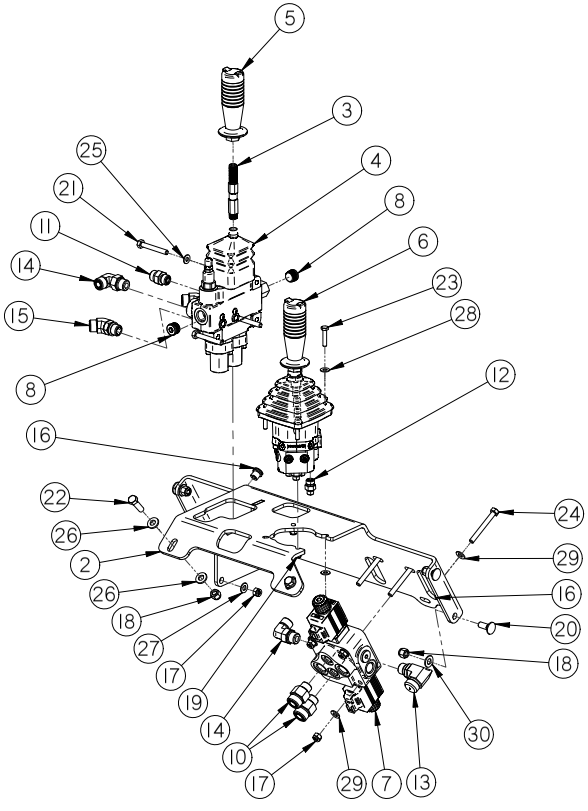
Lower Dash Panel Assembly



Lower Dash Panel Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40110-803	-	Dash Panel, Lower
1	1	40111-803	-	Dash Panel, Lower
2	1	40053-806	-	Front Pad Assembly
3	1	30051-803	-	Boxer Track Wrench
4	2	29341-495	-	Lockable Pushbutton
5	2	24721-379	-	Rubber Grommet, 1/4” ID
6	2	21713-212	-	Zinc Plated Wing Nut, 3/8-16 UNC
7	3	21619-002	-	Bolt - 1/4-20 x 1/2
8	3	21161-109	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 1/4” ID

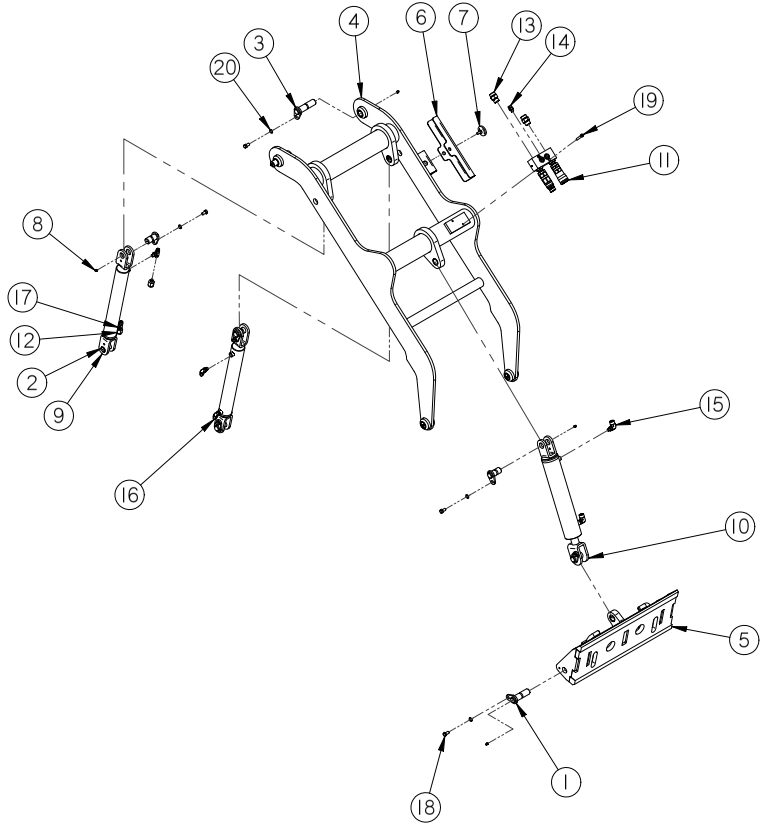
Hydraulic Control Assembly



Hydraulic Control Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40116-803	B	Hydraulic Control Assembly
1*	1	48006-803	-	Hydraulic Hose Kit
2	1	40117-803	A	Joystick Mount
3	1	30227-805	A	Joystick Adapter
4	1	26667-201	-	Hydraulic Valve Assembly
5	1	26661-756	-	Joystick Handle w/ Switch
6	1	26661-751	-	Hydraulic Valve Assembly w/ Joystick
7	1	26661-221	-	Hydraulic Valve Assembly
8	4	26511-073	-	Plug, 3/4-16
9*	1	26510-227	-	Hydraulic Fitting, #8 O-Ring Seal Male x #8 SAE Male
10	2	26510-209	-	Hydraulic Fitting, #8 O-Ring Seal Male x #10 SAE Male
11	1	26510-207	-	Hydraulic Fitting, #6 ORS x #8 ORB
12	6	26510-205	-	Hydraulic Fitting, #4 O-Ring Seal x #4 SAE Male
13	1	26510-130	-	Hydraulic Fitting, 90 Degree, #8 SAE Male x #10 ORFS Male
14	2	26510-107	-	Hydraulic Fitting, 90 Degree, #8 O-Ring Seal Male x #8 SAE Male
15	2	26510-053	-	Hydraulic Fitting, 45 Degree, #8 O-Ring Seal x #8 SAE Male
16	2	21737-410	-	Nut Insert - 5/16-18 UNC
17	6	21733-457	-	Zinc Plated Nylock Nut - 5/16-18 UNC
18	6	21733-303	-	Nylock Nut - 3/8-16 UNC
19	4	21733-301	-	Nylock Nut - 1/4-20 UNC
20	4	21661-716	-	Carriage Bolt - 3/8-16 UNC x 1”
21	3	21625-060	-	Hex Bolt - 5/16-18 UNC x 2 1/4”
22	2	21624-106	-	Hex Bolt - 3/8-16 UNC x 1 1/4”
23	4	21624-006	-	Hex Bolt - 1/4-20 UNC x 1 1/4”
24	3	21619-062	-	Hex Bolt - 5/16-18 UNC x 2 1/2”
25	3	21161-509	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 1/4” ID
26	4	21161-155	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 3/8” ID
27	4	21161-154	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 5/16” ID
28	7	21161-153	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 1/4” ID
29	6	21161-110	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 5/16” ID
30	4	21161-011	-	Washer, ANSI B18.21.1 Type A Nar - 3/8” ID

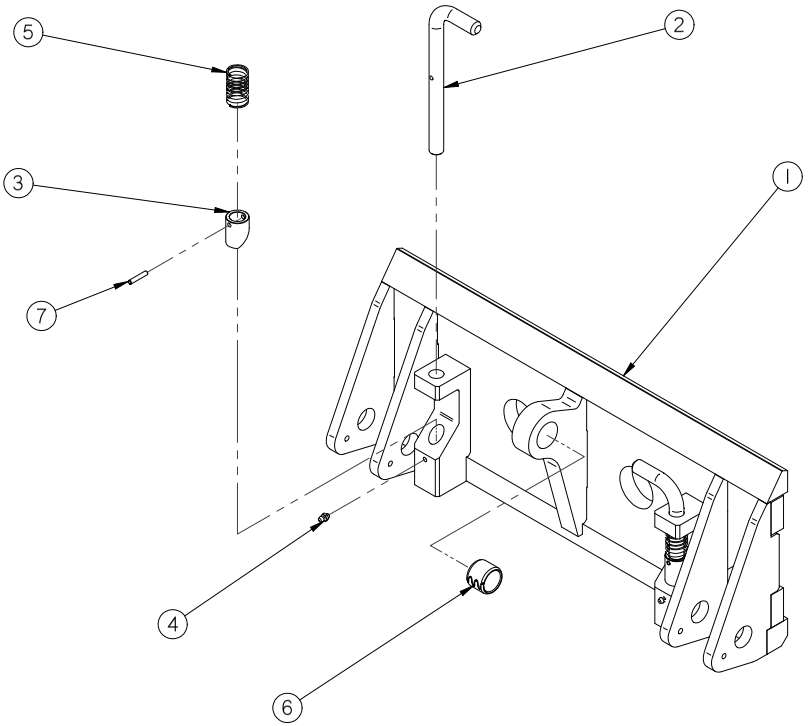
Boom Assembly



Boom Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40099-803	C	Boom Assembly
1	2	40132-805	-	Pin, Greasable Teardrop
2	6	40131-805	-	Pin, Greasable Teardrop
3	2	40130-805	A	Pin, Greasable Teardrop
4	1	40100-803	-	Boom Weldment
5	1	40011-803	A	Attachment Plate
6	1	30062-803	-	Boom Lock
7	1	29341-496	-	Knob
8	8	26891-005	-	Grease Zerk, 1/4-28 UNF
9	2	26820-032	-	Hydraulic Cylinder, 2” Bore, 12” Stroke
10	1	26820-028	-	Hydraulic Cylinder, 2 1/2” Bore, 10 Stroke
11	1	26614-681	-	Pressule Release Manifold
12	2	26510-418	-	Hydraulic Fitting, #13 MORFS x #9 FORFS
13	2	26510-213	-	Hydraulic Fitting, #7 MORS x #7 MSAE
14	1	26510-205	-	Hydraulic Fitting, #4 O-Ring Seal x #4 SAE Male
15	2	26510-137	-	Hydraulic Fitting, 90 Degree, #8 MSAE x #4 MSAE
16	2	26510-105	-	Hydraulic Fitting, O-Ring Seal, 90 Degree 04 x 04, SAE, Male
17	2	26510-076	-	Hydraulic Fitting, O-Ring Seal, Tee 04 x 04 x 04S
18	10	21619-103	-	Hex Bolt - 3/8-16 UNC x 3/4”
19	2	21454-028	-	Socket Head Bolt - 1/4-20 UNC x 1 1/2”
20	10	21171-140	-	Spring Lock Washer, ANSI B18.21.1 - 3/8” ID

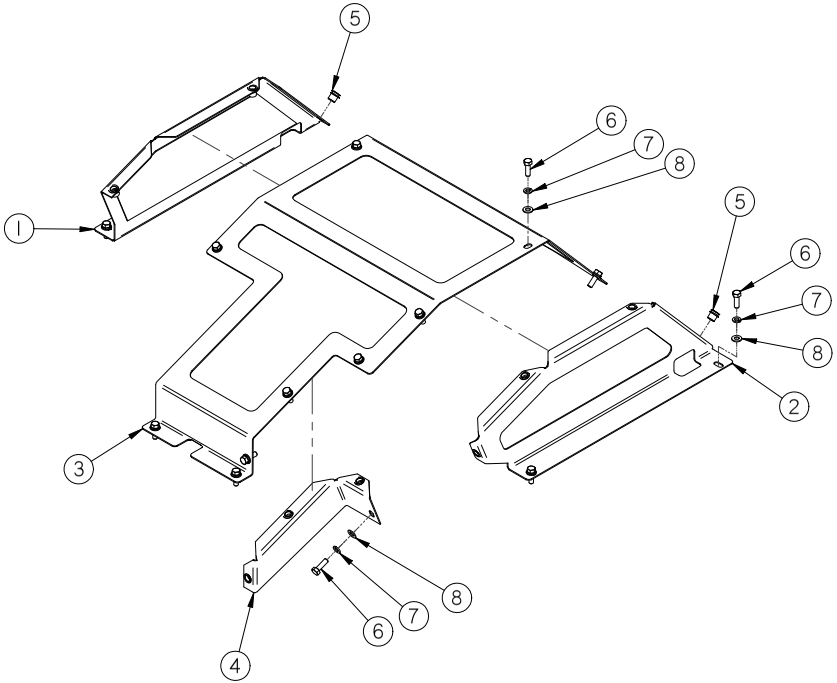
Attachment Plate Assembly



Attachment Plate Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40011-803	A	Attachment Plate
1	1	40105-806	D	Attachment Plate Weldment
2	2	30090-803	C	Latch Pin
3	2	30042-803	-	Latch Stop Coupler
4	2	26891-005	-	Grease Zerk, 1/4-28 UNF
5	2	24741-087	-	Compression Spring, 15/16” OD x .080 x 1 5/8”
6	1	23128-005	-	Split Steel Bushing
7	2	21154-015	-	Spring Roll Pin

Shroud Assembly



Shroud Assembly

ITEM	QTY	PART NO	REV	DESCRIPTION
		40112-803	-	Engine Shroud
1	1	40115-803	-	Shroud, Right
2	1	40114-803	-	Shroud, Left
3	1	40113-803	-	Shroud, Top
4	1	30208-803	-	Radiator Guard
5	10	21737-410	-	Nut Insert - 5/16-18 UNC
6	16	21624-055	-	Hex Bolt - 5/16-18 UNC x 1”
7	16	21171-108	-	Spring Lock Washer, ANSI B18.21.1 - 5/16” ID
8	16	21161-154	-	Zinc Plated Washer, ANSI B18.21.1 Type A Narrow - 5/16” ID

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